

# Error Analysis and Accuracy Assessment of Mobile Laser Scanning System

Shouzhi Xu<sup>1,\*</sup>, Pengfei Cheng<sup>2</sup>, Yu Zhang<sup>3</sup> and Penghui Ding<sup>4</sup>

<sup>1</sup>*School of Geodesy and Geomatics, Wuhan University, Wuhan, 430079, P.R. China*

<sup>2</sup>*China National Quality Inspection and Testing Center for Surveying and Mapping Products, Beijing 100830, P.R. China*

<sup>3</sup>*Chinese Academy of Surveying and Mapping, Beijing 100830, P.R. China*

<sup>4</sup>*National Calibration Center for Surveying Instrument, Beijing 100039, China. P.R. China*

**Abstract:** Mobile Laser Scanning System (MLS) is integrated with GNSS, IMU, Laser Scanner and Digital Cameras, and other sensors taking vehicle as a carrier. It can quickly obtain spatial location and attribute information on both sides of roads. With the rapid development of mobile mapping technology, there is a great variety of MLSs. Therefore, how to evaluate the performance of these systems is getting more and more attention. In this paper, the error factors affecting the accuracy of MLS were analyzed. Based on these analyses, the accuracy assessment methods were proposed for three sensors and the system. The known baseline value was used to assess static positioning accuracy of GNSS, GT580 was used to assess attitude accuracy of IMU, total station was adopted to assess distance accuracy of Laser Scanner, and multi-tooth dividing table was used to assess angle measurement of Laser Scanner. Testing field was used to assess the plane and elevation accuracy of the system. The experiments show that the methods proposed in this paper are feasible even for cm-level high precision of MLS. Therefore the research has practical significance and reference value.

**Keywords:** Accuracy assessment, Error analysis, GNSS, IMU, Laser Scanner, MLS.

## 1. INTRODUCTION

With the advent of information surveying, the way people gather information gradually developed from static collection with a single sensor to dynamic acquisition with multi-sensors. With the concepts being put forward such as "Smart City" and "Digital City", the demands for three-dimensional spatial information are getting larger and larger in agriculture, transportation, communications, industrial, disaster monitoring and other fields, and the requirements of updating speeds for spatial information are getting higher and higher. Therefore, the traditional mapping methods are far from enough to meet the growing demands for spatial information due to the acquisition cost and quick updating speeds. Under this background, the Mobile Laser Scanning system came into being. MLS is integrated with Global Navigation Satellite System unit (GNSS), Inertial Measurement Unit (IMU), Laser Scanner and Digital Cameras and other advanced sensors in vehicle. The digital cameras are selectable. In the procedure of the vehicle, this system quickly collects a variety of information about the target area, such as spatial data, attribute data, real images and other information.

In recent years, the research on MLS has been mainly centralized on three aspects: systems integration technology researches [1-6], system parameter calibration [7-9], and system applications [10-16]. With the development of MLS, more and more attention has been paid to its precision and the evaluation of its performance has also been increasingly getting important. However, literatures are rarely involved this field [17-19]. In this paper, we gave a comparatively overall accuracy assessment of MLS, including accuracy assessment of each sensor and the overall accuracy assessment of the system, and the steps of the corresponding assessment methods were put forward in detail. And then the feasibility and validity were demonstrated by an experiment.

## 2. ERROR ANALYSIS OF MLS

MLS is multi-discipline combination, multi-sensor integration and multi-data fusion system. At present, the mainstream MLSs at home and abroad are shown in Fig. (1). The working principle is that laser scanner is doing two-dimensional scanning perpendicular to the travel direction, taking a vehicle traveling direction as the motion-dimensional, and constituting three-dimensional scanning system.

At the same time, GNSS provides a vehicle's accurate location information, while IMU provides a vehicle's spatial attitude information. A three-dimensional point cloud data of

\*Address correspondence to this author at the School of Geodesy and Geomatics, Wuhan University, Wuhan, Hubei, 430079, P.R. China; Tel: 18210223990; E-mail: [xsz2011@whu.edu.cn](mailto:xsz2011@whu.edu.cn)



**Fig. (1).** The mainstream MLSs at home and abroad.

scanned points are obtained through data fusion. Its positioning equation is shown as equation (1).

$$\begin{bmatrix} x_p \\ y_p \\ z_p \end{bmatrix} = R_{LH}^W(t) R_{IMU}^{LH}(t) \begin{bmatrix} k_L^{IMU} R_L^{IMU} \begin{bmatrix} x_L \\ y_L \\ z_L \end{bmatrix} + \begin{bmatrix} x_L^{IMU} \\ y_L^{IMU} \\ z_L^{IMU} \end{bmatrix} \end{bmatrix} + \begin{bmatrix} x_{LH}^W(t) \\ y_{LH}^W(t) \\ z_{LH}^E(t) \end{bmatrix} \quad (1)$$

Where,  $(x_p, y_p, z_p)$  is the scan point coordinates in the WGS-84 coordinate system,  $R_{LH}^W(t)$  is the transformation matrix from local coordinate system to the WGS-84 coordinate system,  $R_{IMU}^{LH}(t)$  is the transformation matrix from IMU coordinate system to local coordinate system,  $k_L^{IMU}$  is the scale factor between laser scanner coordinate and IMU coordinate system,  $R_L^{IMU}$  is the transformation matrix from laser scanner coordinate system to IMU coordinate system,  $(x_L, y_L, z_L)$  is the scan point coordinates in laser scanner coordinate system,  $(x_L^{IMU}, y_L^{IMU}, z_L^{IMU})$  is the scanning center coordinates of laser scanner in IMU coordinate system,  $(x_{LH}^W, y_{LH}^W, z_{LH}^E)$  is translation values between local coordinate system and WGS-84 coordinate system.

The MLS errors include the errors related with the sensors and system integration.

## 2.1. Errors Related with the Sensors

### 1) GNSS errors

According to the classification with error characteristics, there are stochastic errors and system errors. Stochastic errors include multi-path effects and observation errors, while systematic errors include orbit errors, satellite clock errors, receiver clock errors and atmospheric refraction errors. The corresponding error processing technology is relatively mature. The impacts of errors can be decreased or eliminated using the three techniques: model method, differential method and adjustment method. The model method can establish error correction model based on analysis of error characteristics, mechanisms and causes, or establish empirical fitting formula according to a large number of observed data. The differential method can eliminate or decrease its impact by differencing using the physical correlation of the errors between the observations. The adjustment method models error, introduces model parameters, and then put them together with other unknown parameters in the adjustment.

### 2) IMU errors

IMU errors mainly include component errors, installation errors, initial condition errors, principle errors, and outside interference errors. Component errors mainly refer to the gyro's drift and acceleration's zero bias and component's calibration error. Installation error refers to the error caused by accelerometer and gyroscope installed inaccurately. Initial condition error refers to the error formed by the inaccurate

**Table 1. The results of GNSS baseline calculated by post-processing software.**

Times	$\Delta X(m)$	$\Delta Y(m)$	$\Delta Z(m)$	Baseline values (m)
1	18775.2844	32417.2455	25056.0699	45068.7891
2	18775.2809	32417.2472	25056.0697	45068.7887
3	18775.2824	32417.2680	25056.0564	45068.7969
4	18775.2824	32417.2508	25056.0646	45068.7891

initial position and velocity input into IMU. Principle errors are caused by approximation error with mathematical models, the earth shape difference and gravity anomaly. Outside interference errors mainly refer to disturbing errors caused by vibration while the vehicle is moving.

3) Laser Scanner errors

Laser Scanner errors include ranging errors and angle measurement errors. Ranging errors are mainly classified into instrumental errors and environmental errors. Instrumental errors mainly refer to the time delay error problem in electro-optical circuit, which also includes a prism rotation error, vibration error, and the corresponding delay circuit errors. Environmental error is the ranging error caused by the different reflectivity due to the reflecting surface of the material, color, texture formation. The angle measurement errors with optical angular encoder mainly come from mechanical processing and installation. The mechanical processing and installation includes installation eccentric, installation tilt, rotation axis shaking and so on. The error caused by installation tilt and rotation axis shaking is very small and can be ignored.

**2.2. Errors Related with System Integration**

System integration errors include laser scanner’s installation errors, time synchronization errors, and coordinate transformation errors and so on. (1) Installation errors. Each sensor has its own coordinate system, but sensors can not be guaranteed in accordance with the design attitude and position. Thus there are three boresight angles and lever arms. Installation errors cause systemic deviations in the results, so the three boresight angles and lever arms need to be determined firstly before the MLS measuring. (2) Time synchronization errors. The time reference of each different sensor has a certain difference, the respective time system needs to be unified into the UTC system. Moreover, the data interpolation will result in errors as the sampling frequencies are different in each sensor. (3) Coordinate transformation errors. The errors exist when coordinate transforming occurs due to the limitations of coordinate transformation model.

**3. ACCURACY ASSESSMENT OF MLS**

**3.1. Accuracy Assessment of Sensors**

1) Static accuracy assessment of GNSS.

GNSS provides location information for MLS. The following method was used to assess the location accuracy of

GNSS. The GNSS receiver was placed on known control point, and observed simultaneously with BJFS CORS station four times, and for an hour each time. The baseline value can be obtained using GNSS data post-processing software. The results are shown below in Table 1.

As the Table 1 showed, the average baseline value was 45068.79095m. Therefore the inner and external accuracy of GNSS can be calculated with the standard deviation and the root mean squared error (RMSE) respectively. The result showed that the inner accuracy was 3.97 mm and the external accuracy was 4.79 mm.

2) Accuracy Assessment of IMU.

IMU provides attitude information for MLS. The IMU accuracy evaluation mainly includes the accuracy of roll angle, pitch angle, heading angle, and zero drift. The high accuracy reference is provided by GT580 dual-axis digital display type manual turntable. The turntable is composed of two parts, body and digital display table. The turntable’s body is composed of inner ring shaft axis and the outer axis. The inner is an axis bearing of 360°, and its accuracy is ±5", the accuracy of outer shaft is about ±7" with a resolution of 1".

The turntable’s performance is shown in Table 2, and its appearance is shown in Fig. (2).

The accuracy evaluation methods of roll angle include three major steps in our study. The first step is leveling the turntable precisely using level tube before installing IMU on the leveling turntable, and then booting initialization for 15 minutes. The second step is adjusting the turntable and IMU on the same axis to ensure the change of pitching angles is very small when the roll angle is turned. The last step is setting digital display table zero, and then recording the IMU observed value ( $\alpha_i$ ) and the results ( $\varphi_i$ ) shown in data display instrument when rotating turntable every 10°.

The observed values of IMU roll angle are shown in Table 3. And the accuracy of roll angle ( $\sigma_\varphi$ ) is calculated and

$$\text{shown as } \sigma_\varphi = \sqrt{\frac{\sum_{i=1}^n v_i^2}{n-1}} = 0.070^\circ.$$

The accuracy assessment methods for pitch angle and heading angle are in the same way as the accuracy evaluation with the roll angle. The accuracy of pitch angle ( $\sigma_\theta$ ) was equal to 0.073°, and the accuracy of heading angle ( $\sigma_\psi$ ) was equal to 0.043°.



Fig. (2). GT580 dual-axis digital display turntable.

Table 2. The performance of GT580 biaxial digital manual turntable.

Performance Indicators	Outer Axis (pitch)	Inner Shaft (Orientation)
Rotation range	-92 °~ +92°	-360 °~ +360°
Angled rotation error	±3"	±2"
Locating accuracy of angular positions	±5"/ ±7"	±3"/ ±5"
Digital display measuring resolution	1"	1"

Zero drift refers to the dispersion degree around the mean of the output of the fiber optic gyroscope in a stationary state. It express as angle rate which is equivalent to the standard deviation of the output of IMU. The formula is following as equation (2).

$$B_s = \frac{1}{k} \left[ \frac{1}{n-1} \sum_{i=1}^n (F_i - \bar{F})^2 \right]^{1/2} \quad (2)$$

Where:  $B_s$  is zero drift,  $F_i$   $F_i$  is output of IMU,  $\bar{F}$  is the mean of output,  $n$  is the number of samples.

As the key performance indicators of IMU, zero drift needs to be assessed for its accuracy. In this paper, attitude angle data of IMU was one hour static collection, its output frequency was 1Hz; the output data is shown in Fig. (3).

As seen from Fig. (3), the bias of roll and pitch is only 0.05 degree, but the bias of heading is 3 degree. It shows that the heading stability is very bad. Because the heading is related to the real north, it needs to initialize for low accuracy IMU. And the Zero drift accuracy assessment is computed by equation (2). Zero drift of roll is 0.011, Zero drift of pitch is 0.009, and Zero drift of heading is 0.706.

### 3) Accuracy assessment of Laser Scanner

The laser scanners of MLS are usually two-dimensional laser scanners, and its working principle is that the laser pulse is emitted by the diode laser pulse. It scans the target point by rotating prism, and then receives and records the reflected laser pulse through the detector thereby acquiring

the three-dimensional coordinates of the target point. The measurement principle is to measure the distance by the propagation time or phase change, and to obtain the angle value of the laser beam within the instrument by a precision clock control encoder. The origin point of the laser scanner coordinate system is a laser emitting a reference, x-axis direction point is the vehicle direction, z-axis direction perpendicular to the direction of vehicle direction, and y-axis is to meet the right hand rule. Therefore, the laser spot coordinate at the foot of the laser scanner  $P(x_L, y_L, z_L)$  is shown as equation (3). Where,  $\theta$  is a scanner angle,  $S$  is a scanner distance.

$$\begin{bmatrix} x_L \\ y_L \\ z_L \end{bmatrix} = \begin{bmatrix} 0 \\ S \sin \theta \\ S \cos \theta \end{bmatrix} \quad (3)$$

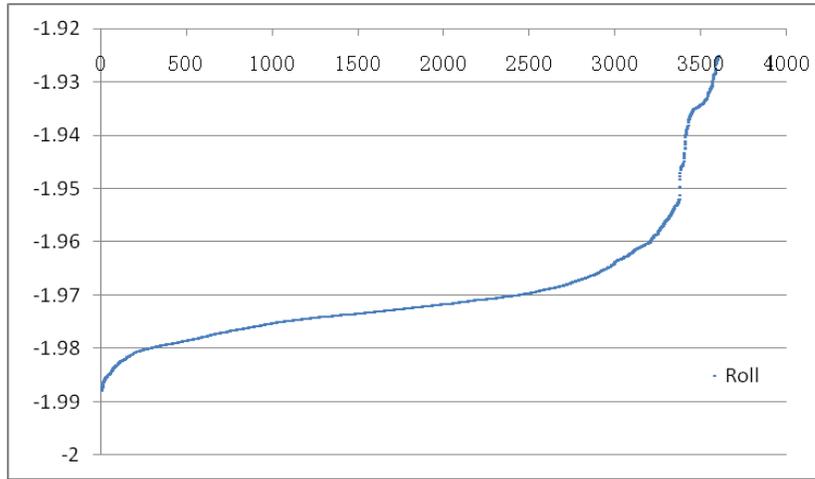
Accuracy assessment of laser scanner includes measuring angle and range accuracy.

#### a) Range accuracy of Laser Scanner

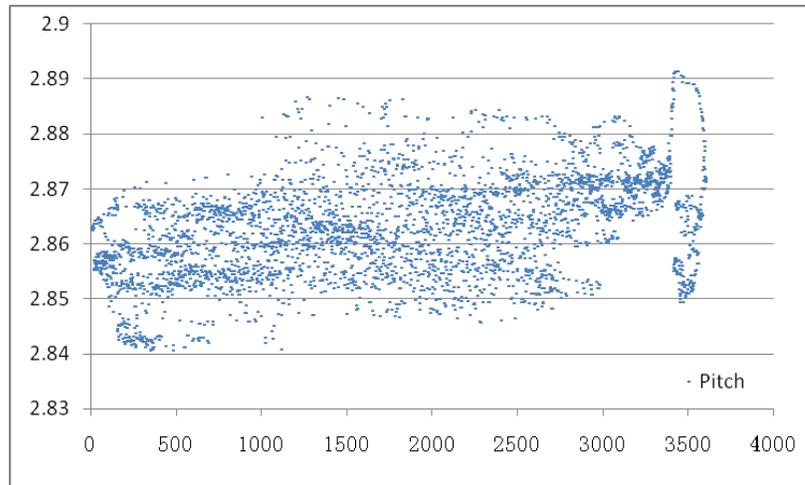
The standard values were obtained by total station Sokkia NET05; its precision is (1+1ppm\*D) mm. The range accuracy was computed using the observed value of the laser scanner to minus the standard values by root-mean-square error. The range data observed is shown in Table 4.

#### b) Angle measuring accuracy of Laser Scanner

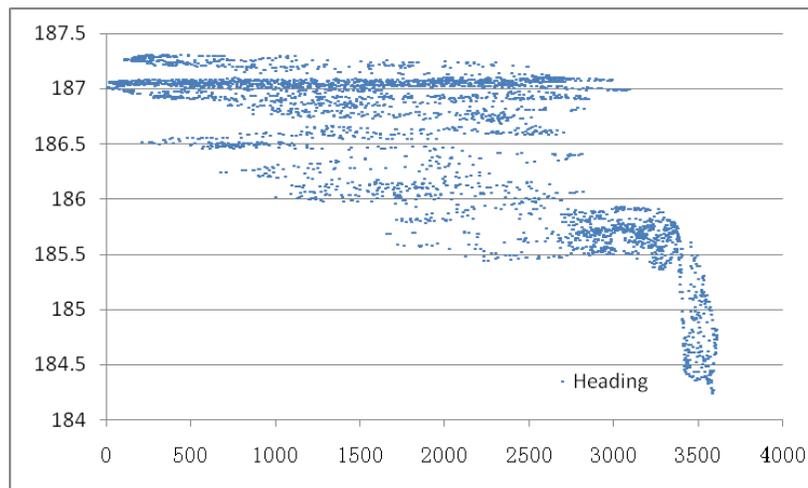
Laser scanner accuracy was assessed using multi-tooth dividing table. It referenced the comparative method that the standard deviation test method round horizontally with a total



(a). Roll output



(b). Pitch output



(c). Heading output

Fig. (3). The output of IMU attitude in an hour.

**Table 3. The observed value of IMU roll angle in degrees.**

<b>Id</b>	<b>Observed Value</b>	<b>Turntable Value</b>	<b>Angle of Observed Value</b>	<b>Angle of Turntable</b>	<b>Residual Error(vi)</b>
1	-0.0194	0.0000			
2	10.1858	10.1236	10.2052	10.1236	0.082
3	20.2227	20.0978	10.0369	9.9742	0.063
4	30.3354	30.1564	10.1127	10.0586	0.054
5	40.5508	40.2772	10.2154	10.1208	0.095
6	50.6237	50.2764	10.0729	9.9992	0.074
7	40.3512	40.0633	-10.2725	-10.2131	-0.059
8	30.1418	29.9214	-10.2094	-10.1419	-0.067
9	19.9571	19.8581	-10.1847	-10.0633	-0.121
10	9.9194	9.8997	-10.0377	-9.9583	-0.079
11	-0.1809	-0.1689	-10.1003	-10.0686	-0.032
12	-11.0415	-10.9775	-10.8606	-10.8086	-0.052
13	-20.1801	-20.0625	-9.1386	-9.0850	-0.054
14	-30.3947	-30.2247	-10.2146	-10.1622	-0.052
15	-40.3832	-40.1536	-9.9885	-9.9289	-0.060
16	-50.3908	-50.1119	-10.0076	-9.9583	-0.049
17	-40.2721	-40.0647	10.1187	10.0472	0.071
18	-30.0485	-29.8875	10.2236	10.1772	0.046
19	-20.1207	-20.0144	9.9278	9.8731	0.055
20	-9.9733	-9.9547	10.1474	10.0597	0.088
21	-0.0418	-0.0767	9.9315	9.8781	0.053

**Table 4. Laser scanner distance observation in meters.**

<b>Distance</b>	<b>Laser Scanner</b>	<b>Total Station</b>	<b>Error</b>
10	9.950	9.959	-0.009
	9.956	9.959	-0.003
	9.960	9.959	0.001
	9.960	9.959	0.001
	9.954	9.959	-0.005
20	19.324	19.319	0.005
	19.352	19.319	0.033
	19.324	19.319	0.005
	19.326	19.319	0.007
	19.324	19.319	0.005

Table 4. contd...

Distance	Laser Scanner	Total Station	Error
50	49.750	49.779	-0.029
	49.764	49.779	-0.015
	49.738	49.779	-0.041
	49.770	49.779	-0.009
	49.750	49.779	-0.029

The range accuracy is: 0.005m@10m, 0.016m@20m, 0.027m@50m.

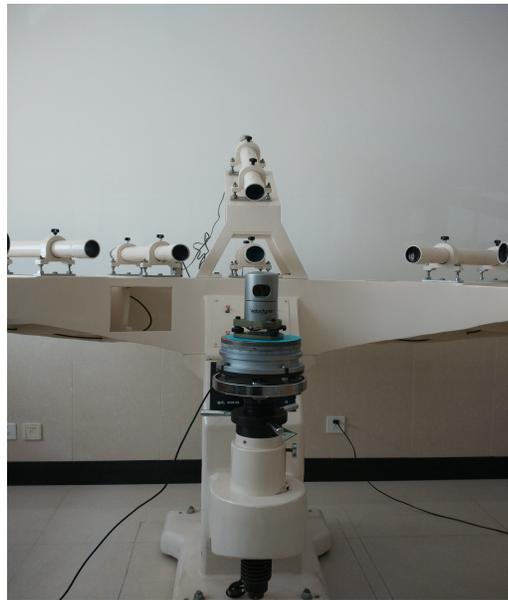


Fig. (4). Multi-tooth dividing table.

station and electronic theodolite, that is, the multi-tooth dividing table was taken as an angle of the standard device, and compared with the observed values obtained by laser scanner.

Multi-tooth dividing table is shown in Fig. (4) that is a kind of circular dividing standard instrument with high accuracy. Generally, it consists of two toothed plates with the same tooth and modulus. When such table is used, a tooth plate is fixed and is off with another. It meshes when rotating to the desired angle, so as to obtain positioning and high degree. Multi-tooth dividing table in 552 was used, and the maximum error is about 0.3".

Angular accuracy assessment methods contain two phases. The first phase was to level precisely the multi-tooth dividing table, fix the laser scanner to the platform and then level it together with foundation (Fig. 4). The second phase was to set the multi-tooth dividing table zero, and rotate clockwise with a certain angle each time. And then the scanner also followed the same rotating angle. The scanner scanned the target when the rotation finishes, and the corresponding angle value was extracted from the target. The laser scanner angle value and its accuracy are shown in Table 5.

### 3.2. Evaluation of the System Accuracy

The final data processed from MLS are three-dimensional coordinates of point clouds. Therefore, the coordinate precision of point clouds is an important indicator of the system performance evaluation. Coordinate precision of point clouds includes plane precision and elevation accuracy. The accuracy assessment method is as follows: the feature points on both sides of the road, whose three-dimensional coordinates can be obtained by the traditional way with high precision, can be regarded as the known points and their three-dimensional coordinates as the standard values. And then the system accuracy can be evaluated by comparing the results obtained from MLS with the standard values of the known feature points.

System accuracy assessment was carried out in the testing field (Fig. 5), which was 1000m long from east to west and 550m wide from north to south. The testing field was composed of the 45 known control points measured by RTK (with an expected accuracy of 1cm + 2ppm in horizontal plane and 2cm + 2ppm in height) and 200 measured points by total stations (Sokkia NET05).



Fig. (5). The testing field.

Accuracy assessment procedure mainly included four steps. The first step was to combine GNSS data and IMU data by integrated navigation software in order to obtain MLS vehicle track. The second step was to preprocess laser scanner data using laser pretreatment software. The third step was to fuse track data and laser data for obtaining WGS-84 coordinates of point clouds by using point cloud processing software. The last step was to extract coordinates of feature points (such as: building corner, corner windows, poles, traffic signs, etc.) in the testing field, and compare them with the known points, and then assess their accuracy with equation (4).

$$\left\{ \begin{aligned}
 \sigma_x &= \pm \sqrt{\frac{\sum_{i=1}^n (x_p - x_r)^2}{n}} \\
 \sigma_y &= \pm \sqrt{\frac{\sum_{i=1}^n (y_p - y_r)^2}{n}} \\
 \sigma_h &= \pm \sqrt{\frac{\sum_{i=1}^n (h_p - h_r)^2}{n}} \\
 \sigma_p &= \sqrt{\sigma_x^2 + \sigma_y^2}
 \end{aligned} \right. \quad (4)$$

Where,  $(x_p, y_p, z_p)$  is a point coordinate which is computed by MLS,  $(x_r, y_r, z_r)$  is the coordinate of the reference point,  $\sigma_p$  is the plane accuracy,  $\sigma_h$  is elevation accuracy.

Plane error and elevation error of MLS are shown in Fig. (6) and Fig. (7). We selected nearly more than 90 obvious feature points in the testing field to assess accuracy, and the plane accuracy was 0.187m and elevation accuracy was 0.251m according to equation (4).

#### 4. DISCUSSION

The accuracy of MLS is related to the accuracy of each sensor besides the level arm and boresight angle. The level arm refers to the distance from the center of the GNSS coordinate system to the center of the IMU coordinate system, and the distance from the center of the Laser Scanner coordinate system to the center of the IMU coordinate system. The boresight angel refers to the angel between laser scanner coordinate system to IMU coordinate system. Therefore, it requires precise calibration of level arm and boresight angle before accuracy assessment.

GNSS unit of MLS is a dynamic surveying process. But we assessed the static surveying accuracy of GNSS, because it is hard to assess the dynamic surveying accuracy, it

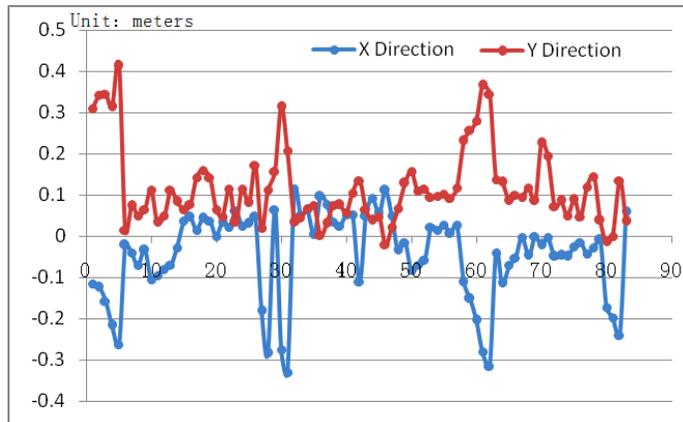


Fig. (6). The differential value of coordinates in x direction and y direction.

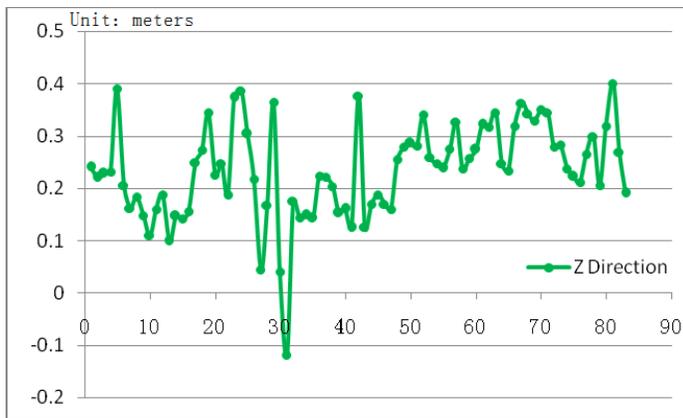


Fig. (7). The differential values of height direction.

Table 5. Laser scanner angle measurement in degrees.

ID	Laser Scanner	Multi-tooth Dividing Table	Error
1	15.63	15.65217	-0.02217
2	31.23	31.30436	-0.07436
3	46.85	46.95653	-0.10653
4	62.61	62.60869	0.00131
5	78.24	78.26086	-0.02086
6	93.83	93.91306	-0.08306
7	109.59	109.56522	0.02478
8	125.18	125.21739	-0.03739
9	140.94	140.86956	0.07044
10	156.4	156.52172	-0.12172
11	172.25	172.17389	0.07611
12	187.85	187.82608	0.02392

Table 5. contd...

ID	Laser Scanner	Multi-tooth Dividing Table	Error
13	203.44	203.47825	-0.03825
14	219.09	219.13042	-0.04042
15	234.8	234.78258	0.01742
16	250.38	250.43478	-0.05478
17	266.15	266.08694	0.06306
18	281.74	281.73911	0.00089
19	297.39	297.39128	-0.00128
20	312.99	313.04347	-0.05347
21	328.61	328.69564	-0.08564
22	344.32	344.33478	-0.01478

Angular accuracy was obtained by root-mean-square error method is 0.058°.

is difficult to obtain the vehicle position in real time for accuracy assessment. This problem may be solved in the future.

In this paper, the present methods were verified with the decimeter level of MLS, the methods also can assess the centimeter level of MLS because the testing field has high precision which the coordinates reach to 1~2cm. It has a greater error when extract the feature points coordinate for assessing the overall accuracy of MLS. The error is related to the angular resolution and scanning distance of the laser scanner, thus how to reduce extraction errors will be researched in the future.

## CONCLUSION

Currently, since there are many varieties and different properties of MLSSs, how to evaluate the performance of this system is particularly important. In this paper, a set of key performance evaluation methods are proposed to assess the accuracy of the sensors and the system. The methods are proved to be effective and reliable for MLS integrated accuracy assessment. The development trend of MLS in future is to improve the system by using more accurate sensors and more sophisticated technology, further expanding the scope of its application areas and applications. With the development of Chinese Smart City, the system is bound to have a great value and market demand.

## CONFLICT OF INTEREST

The authors confirm that this article content has no conflict of interest.

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