Synthesis and Characterization of Nano Structured Pd-Ni and Pd-Ni-C Composites Towards Electrooxidation of Alcohols

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Abstract: Nanostructured (100-x)% Pd -x % Ni (x = 1, 2, 5, 10, and 20) and (90 – y)%Pd-10%Ni-y%C (y = 0.5, 1, 2, 5, and 10) composite films are obtained on glassy carbon electrodes and characterized by XRD, TEM, cyclic voltammetry and chronoamperometric techniques for use as electrocatalysts towards methanol, ethanol, ethylene glycol and glycerol oxidations in 1 M KOH at 25°C. Results show that addition of Ni from 1 to 20% to the pure Pd electrode increases the electrocatalytic activity for electrooxidation of each alcohol showing maximum with 10% Ni. Further, all the Pd-Ni composite electrodes exhibit better electrocatalytic performance in the case of ethanol electrooxidation. The rate of electrooxidation of different alcohols on the active 90%Pd-10 % Ni electrode at E = -0.20 V in 1 M KOH is observed to follow the order: ethanol > methanol> ethylene glycol > glycerol. Incorporation of C from 0.5 to 10% to the active Pd-10% Ni composite improves the electrocatalytic performance of the electrode further, the magnitude of improvement being greatest with 5%C. The apparent electrocatalytic activity of the active 90%Pd-10%Ni electrode at E = -0.20 V is enhanced ~ 1.3 to 2.1 times with introduction of 5%C.

Keywords: Nanocomposites, electrooxidation, alcohols, direct alcohol fuel cells.

1. INTRODUCTION

Pt-based metals and alloys are the most active anode materials [1-4] for oxidation of alcohols, particularly methanol and ethanol in acid direct alcohol fuel cells (DAFCs). However, they are pretty costly and undergo deactivation by intermediates/products, particularly CO formed during the oxidation [5].

It is therefore desired to develop new electrode materials for DAFC anodes that do not contain Pt or contain tiny amounts of this material and are able to oxidize primary and secondary alcohols with fast kinetics and have tolerable deactivation. In this context, Pd is the most attractive replacement for Pt. It is because of the fact that as compared to Pt, Pd is low cost and abundant in nature [6]. More importantly, unlike Pt-based metals and alloys, Pd-based electrocatalysts can be highly active for the oxidation of a large variety of substrates in alkaline environment [7-9]. In the latter environment, a number of non-noble metals are also sufficiently stable which can be introduced to Pd to enhance its catalytic efficiency as well as poisoning tolerance in alcohol oxidation.

In recent years, efforts have been made to improve the catalytic efficiency of Pd catalysts by suitable means [10-31]. Shen and coworkers obtained nanostructured Pd catalyst on a number of supports, namely Vulcan XC-72 [10], MWCNTs (multiwalled carbon nanotubes) [10], ACFs (active carbon fibers) [10], CMSs (carbon microspheres) [11] and HCSs (hollow carbon spheres) [12] using PdCl₂ as metal precursor and formic acid and tannic acid as reducing agents and determined their activities towards ethanol

oxidation by cyclic voltammetry and chronoamperometry under comparable experimental conditions in alkaline medium. The Pd/MWCNT catalyst indicated better activity than Pd/ACF or Pd/C electrode. The smaller size and higher dispersion of Pd nanoparticles on the Pd/MWCNT surface have been considered as the key factors accounting for the higher catalytic activity. Bambagioni et al. [13] have studied the performance of Pd/MWCNT for the oxidation of methanol, ethanol, and glycerol in 2 M KOH. The results exhibited high activity of the catalyst for the oxidation reactions of all alcohols even at metal loadings as low as 17-20 µg cm⁻². Shen and Xu have demonstrated that the electroless reduction of PdCl₂ adsorbed onto oxide/C materials (oxide = CeO_2 , Co_3O_4 , Mn_3O_4 , NiO) produces a much higher electrochemical stability vis-a-vis the electrocatalytic effect for alcohol oxidations than any Pd/C or Pt/C under comparable experimental conditions [7-9, 14]. Out of all electrocatalyts investigated, $Pd-Co_3O_4$ (2:1, w:w)/C shows the highest activity for the electrooxidation of methanol, ethylene glycol, and glycerol, while the most active catalyst for the ethanol oxidation was Pd-NiO (6:1,w:w)/C. Chu et al. [15] found that a composite electrode of Pd and In₂O₃ with a mass ratio of 10:3 was twice as much more active than Pd/MWCNT. Wang et al. [16, 17] discovered that the electrocatalytic activity of Pd nanowire arrays (NWA) electrode is much more active for the electrooxidation reaction of ethanol than either a Pd film or a PtRu/C catalyst. Zhang et al. [18] obtained well dispersed Pd nanoparticles on the surface of vanadium oxide nanotubes (VO_x-NTs) through a simple reductive process and investigated them as electrocatalysts for MOR in alkaline medium. The new materials were found to exhibit an excellent electrocatalytic activity and good stability under alkaline condition. Li et al. [18, 19] obtained Pd nanoparticles supported on either β -MnO₂ nanotubes or VOx nanotubes and reported that the methanol

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electrooxidation on both the catalysts in NaOH solution was better than traditional Pd/C catalyst at comparable metal loadings.

Bagchi and Bhattacharya [20] synthesized PdRu/Ni catalysts and used to study the ethanol electrooxidation in alkaline solutions. Bambagioni *et al.* [21] investigated the ethanol oxidation reaction on the catalysts Pd-(Ni-Zn)/C and Pd-(Ni-Zn-P)/C. They observed specific current densities which were higher than 3600 A g^{-1} Pd. In addition, these electrodes exhibited an excellent stability for the oxidation of ethanol in alkaline medium.

Several alloys with other metals were also obtained and investigated as electrocatalysts for alcohol oxidation. Active Pd alloys for alcohol oxidation were Pd-Pt [22-24], PdAu [25-27] and PdNi [28, 29]. In particular, Xu *et al.* [27] have observed that the addition of Au to Pd/C significantly promotes the catalytic activity for the electroxidation of 2propanol and also increases its stability.

Very recently, Singh et al. [5, 28, 30, 31] synthesized nanostructured Pd-x wt% C (x = 0.5, 1, 2 and 5) and Pd-y wt% MWCNT (y = 1, 2 and 5) by borohydride reduction method and investigated for electrocatalysis of methanol [30, 31] and ethanol [5, 28] oxidation reactions in 1 M KOH at 25°C. The Pd-1 wt% MWCNT and Pd-0.5 wt% C electrodes exhibited the highest catalytic efficiencies for oxidation of ethanol. It was further noted that 1-2 wt% Ni additions to Pd-1 wt% MWCNT enhanced the electrocatalytic activity of the electrode for ethanol oxidation. In contrast, 0.5 to 2 wt% Ni additions to the active Pd-0.5 wt% C composite indicated somewhat adverse effect on electrocatalytic activity. Thus, the role of Ni in the complex composite catalyst used for electrocatalysis of alcohols in alkaline medium is not very clear. It was therefore planned to prepare binary nanocomposites of Pd and Ni of varied compositions with aimed at to optimize the percentage of Ni in the composite for producing the highest electrocatalytic effect and then increase its electrocatalytic activity further through addition of varying amounts of nanocarbon. Results of the investigation are presented in this paper.

2. EXPERIMENTAL

2.1. Electrocatalyst Preparation

Before use, the carbon nanopowder (Aldrich, 99+ %, particle size ≤ 30 nm, BET surface area $> 100m^2g^{-1}$, Pr. No. 7440-44-0) was activated by refluxing in concentrated HNO₃ for 5 h as described elsewhere [32]. 20 mg of each Pd-Ni composites containing 1, 2, 5, 10, and 20% Ni were prepared. For the purpose, the required amount (0.0329-0.02668 g) of PdCl₂ (anhydrous: Merck, Pr. No. 61777900011730) in 2 ml acidified distilled water was dissolved and to this added the required amount (0.01619-0.00088 of NiCl₂.6H₂O g) (Merck, Pr. No. 61761305001730) and stirred the solution well. In order to carry out the complete reduction of the metal ions, the NaBH₄ (Sigma – Aldrich, Pr. No.452874) solution was added in slightly excess under vigorous stirred condition. The addition of NaBH₄ solution was made in a drop-wise manner. Similarly, ternary composites of Pd, C and Ni were also prepared. The amount of C used ranged between 0.0001 and 0.0020 g. Each catalyst formed as a solid residue in the solution was centrifuged, repeatedly washed with double distilled water so as to remove Cl⁻ ions and finally dried over night in a vacuum oven. The percent compositions of each element in the composite shown in the text are by weight.

2.2. Electrode Preparation

The catalyst was dispersed in a ternary mixture of double distilled water, isopropanol and ethanol (1:1:2) and then ultrasonicated for 15 min. so as to obtain an ink. To obtain the electrode, 2-3 drops of ink were dropped on to a pretreated glassy carbon (GC) plate through a syringe, dried and then one drop of 1% Nafion solution (Alfa Aesar) was dropped over the dried catalyst layer to cover it. The catalyst electrodes, thus obtained, were finally irradiated with microwave (800 watt) for one minute. Prior to use as support for the catalyst, GC plates were first polished well on a micro cloth pad on a polishing machine with alumina powder and then dipped in 0.2 M H₃PO₄ solution for 5 min, degreased in acetone by ultrasonication, washed with distilled water and dried. Electrical contact with the catalyst overlayer and electrode mounting were carried out as described elsewhere [33].

2.3. Material Characterization

X-ray diffraction (XRD) patterns of composite films on GC were recorded on an X-ray diffractometer (Thermo Electron) using CuK α as the radiation source ($\lambda = 1.541841$ Å). Morphology of the catalytic films has been studied by a transmission electron microscope (TECNAI G² FEI). To obtain TEM pictures, the catalyst was dispersed in methanol and a drop of this suspension was placed onto a carbon coated copper grid, and dried.

2.4. Electrochemical Studies

Electrochemical studies, namely, cyclic voltammetry and chronoamperometry have been carried out in a threeelectrode single-compartment Pyrex glass cell using a potentiostat/galvanostat Model 273A (PARC, USA). A Ptfoil (~ 8 cm²) and an Hg/HgO/1 M KOH were used as auxiliary and reference electrodes, respectively. Cyclic voltammetry (CV) of each electrocatalyst has been carried out between -0.80 and +0.70 V versus Hg/HgO in 1 M KOH with and without containing alcohols at 25°C. Before recording the final voltammogram each electrode was cycled for five runs at a scan rate of 50 mV s⁻¹ in 1 M KOH. All electrochemical experiments were performed in an Ar deoxygenated 1 M KOH (GR Merck, 85%) + 1 M alcohol (methanol, ethanol, glycerol, ethylene glycol) at 25°C. The potential values mentioned in the text are given against the Hg/HgO/1 M KOH electrode only. The electrochemical activity data given in the text and Tables are average ones and have been obtained by recording CV curves on three electrodes of each composite catalyst under identical experimental conditions.

3. RESULTS AND DISCUSSION

3.1. XRD/TEM

The XRD patterns of 99% Pd-1% Ni, 90%Pd-10% Ni, 89% Pd-10% Ni-1% C, 85% Pd-10% Ni-5% C and 80% Pd-10% Ni-10% C composite films as deposited on GC are shown in Fig. (1). Features of all the diffractograms displayed in Fig. (1) indicate that the composite materials are

in either amorphous phase or have very small particle sizes. Further, it is observed that all the diffractograms excepting for 80%Pd-10%Ni-10% C display the three characteristic peaks for the face centered cubic (fcc) structure of Pd. These peaks are found at $2\theta = ~40^{\circ}$ (d = 2.25 Å), 46.5° (d =1.95 Å) and 68.2° (d=1.37Å) and can be assigned to (111), (200), and (220) planes, respectively. The reported d-value for the strongest (100%) peak of pure Pd is 2.246 Å (JCPDS-05-0681). The most intense peak of pure Ni corresponding to dvalue, 2.0340 Å (JCPDS-04-0850) has not been observed in XRD patterns. This indicates that Ni in elemental form is absent. The observation of Fig. (1) further shows that Ni addition increases the d-value for the 100% peak of pure Pd by ~ 0.02 Å, the magnitude of increment, however, being the greatest with 1% Ni. The slight increase in the Pd lattice parameter in presence of Ni can be ascribed to the formation of a solid solution of Ni in Pd [34]. The peaks observed at 2θ = 26° (d = 3.42 Å) and $2\theta = 43.2^{\circ}$ (d = 2.08 Å) correspond to the (002) plane of GC (JCPDS-23-0064) and (012) plane of NiO (JCPDS-44-1159), respectively. It may be noted that addition of C in 90% Pd-10% Ni alloy changes the XRD significantly. The peak corresponding to Pd (111) plane becomes broader and of relatively lower intensity with increase of C addition. This may be attributed to the reduction of the particle size of Pd. On the other hand, the peak corresponding to NiO (012) becomes relatively more pronounced with 10%C addition. Probably, the volume fraction of NiO (012) has increased due to addition of carbon. The Pd (111) diffraction peak was used to calculate the crystallite size according to Scherrer formula and values, so estimated, ranged between 7 and 11nm.

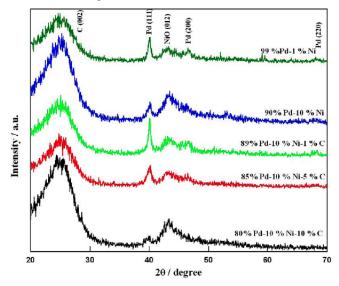


Fig. (1). The XRD patterns of 99%Pd-1 % Ni, 90%Pd-10% Ni, 89%Pd-10% Ni-1% C, 85%Pd-10 % Ni-5% C and 80%Pd-10% Ni-10% C composite films as deposited on GC.

The TEM pictures of only two catalysts, 90%Pd-10% Ni and 89% Pd-10% Ni-1% C were taken and are reproduced in Fig. (2). This figure shows that composite particles are interlinked with each other producing a porous network. Further, 1% C addition does not seem to change the surface morphology of the base (90% Pd-10% Ni) composite practically. Particles are nearly spherical and their sizes are

in the same order (~ 7 and ~10 nm for 90%Pd-10% Ni and 89%Pd-10% Ni-1% C respectively) as found by the XRD.

On selected area the electron diffraction patterns (Fig. 2e, g) of the catalysts show that the composite materials are crystalline and consist of mainly single phase

3.2. Cyclic Voltammetry (CV)

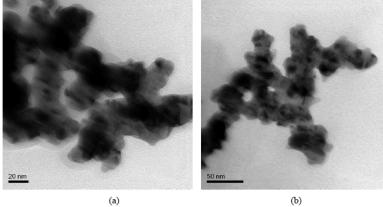
3.2.1. Oxidation of Alcohols (Methanol, Ethanol, Glycerol, Ethylene Glycol) on Binary Composites of Pd and Ni

The CV study of composite electrodes has been carried out at the scan rate of 50 mV s⁻¹ in 1 M KOH + 1 M alcohol. The potential region, from -0.80 V to +0.70 V vs Hg/HgO, was employed to record CV curves. For the purpose of comparison, the cyclic voltammogram of each composite electrode in 1 M KOH without containing alcohol was also recorded. Features of CV curves for composite electrodes in 1 M KOH (without containing any alcohol) were similar. A typical voltammogram for 90% Pd-10% Ni electrode in 1 M KOH is shown in Fig. (3).

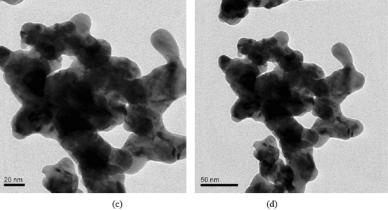
Fig. (4a-d) represents cyclic voltammograms for the composite electrodes determined at 50 mV s⁻¹ in 1 M KOH containing 1 M alcohol (methanol/ethanol/ glycerol/ethylene glycol). The comparison of CVs of the composite electrodes recorded in the blank solution (1 M KOH) with those obtained in 1 M KOH + 1 M alcohol clearly demonstrates significant oxidation of each alcohol as indicated by two well defined anodic peaks, one observed on the forward and the other one, on the reverse scan. The observed anodic peak in the forward scan is due to the oxidation of freshly chemisorbed species derived from adsorption of alcohol molecule [5]. The observed anodic peak on reverse scan is primarily associated with removal of carbonaceous species which are not completely oxidized in the forward scan [35, 36]. The height of the anodic (oxidation) peak on the forward scan is considered as the measure of the electrocatalytic activity of the electrocatalysts used for the oxidation of alcohol in 1 M KOH. Each CV curve was analyzed for the onset potential (E_{op}) and the peak current (I_p) and the corresponding peak potential (E_p) for the forward scan and values, so obtained, are listed in Table 1. For clarity of data representation, the E_{op} values are not shown in table.

Fig. (4) and Table 1 show that introduction of Ni from 1 to 10% to Pd increases the oxidation current in case of each alcohol, 1% Ni addition being an exception. The presence of a higher percentage of Ni (20%) in the composite is found to have the adverse effect on electrocatalysis. It is noteworthy that all the Pd-Ni composites prepared in the study have shown better performance in the case of electrooxidation of ethanol.

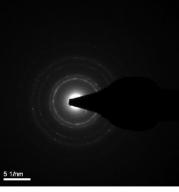
As in the cyclic voltammetry, the peak potential for oxidation of a particular alcohol varies with the nature of electrocatalyst, the electrocatalytic activities of Pd-Ni composite electrodes have been compared at a common and constant potential (E = -0.20 V), chosen prior to the alcohol oxidation peak current on the forward scan. At this potential the current produced due to oxidation of each alcohol on different composite electrodes was determined from Fig. (4) and displayed as a function of composition of Ni in the



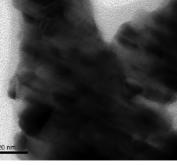
(b)



(d)







(f)

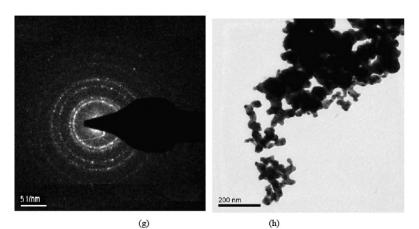


Fig. (2). TEM pictures of 90%Pd-10 % Ni (a, b, e and f) and 89%Pd-1 % C-10% Ni (c, d, g and h) catalysts.

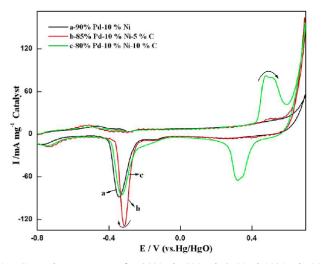


Fig. (3). Voltammograms for 90%Pd-10% Ni, 85%Pd-10% Ni-5% C and 80%Pd-10% Ni-10% C electrode in 1 M KOH at scan rate of 50 mV s⁻¹.

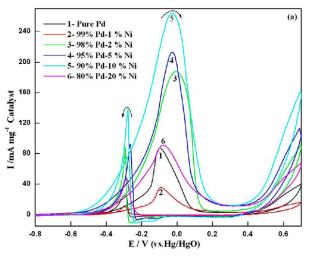


Fig. (4a). Voltammograms for (100-x)%Pd-x% Ni (x = 0, 1, 2, 5, 10 and 20) electrodes in 1 M KOH + 1 M CH₃OH at scan rate of 50 mV s⁻¹.

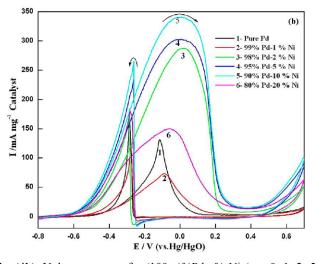


Fig. (4b). Voltammograms for (100-x)%Pd-x% Ni (x = 0, 1, 2, 5, 10 and 20) electrodes in 1 M KOH + 1 M C₂H₅OH at scan rate of 50 mV s⁻¹.

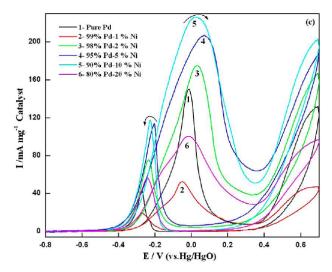


Fig. (4c). Voltammograms for (100-x)%Pd-x % Ni (x = 0, 1, 2, 5, 10 and 20) electrode in 1 M KOH + 1 M Glycerol at scan rate of 50 mV s⁻¹.

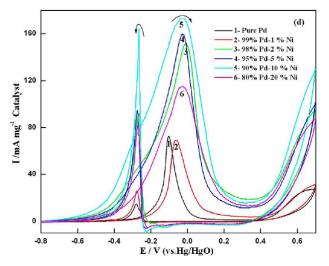


Fig. (4d). Voltammograms for (100-x)%Pd-x% Ni (x = 0, 1, 2, 5, 10 and 20) electrode in 1 M KOH + 1 M Ethylene Glycol at scan rate of 50 mV s⁻¹.

catalyst as shown in Fig. (5). This figure clearly demonstrates that the rates of oxidation of alcohols are higher at the 90% Pd-10% Ni composite electrode. Thus, the 90% Pd-10% Ni electrode is the best electrocatalyst among binary composites of Pd and Ni of the present investigation. Based on values of the observed oxidation current of forward scan at E = -0.20 V, the rates of oxidation of different alcohols on 90% Pd-10% Ni followed the order: ethanol (I = 252 mA mg⁻¹ catalyst) > methanol (I = 121 mA mg⁻¹ catalyst) > ethylene glycol (I = 101 mA mg⁻¹ catalyst) > glycerol (I = 93 mA mg⁻¹ catalyst).

The increase in electrocatalytic activity of Pd with Ni introduction can be ascribed to the higher ionic potential of Ni²⁺ which can reduce the electron density on Pd. As a result, the Pd-CO bonding energy is decreased and hence the oxidation of CO-like intermediates is enhanced. The CO molecule is a surface poisoning intermediate in alcohol oxidation. However, Ni is not a good electrode material because of surface passivation by NiO [37] and therefore, the

Table 1.	Results of the Cyclic Voltammetry Study of (100-x)%Pd-x% Ni Composites in 1M KOH + 1M Alcohol; Scan Rate = 50
	mVs^{-1} , Temp= 25° C

	Methanol		Ethanol		Glycerol		Ethylene Glycol	
Electrode (x %)	I _p /mAmg ⁻¹ Catalyst	E_p/mV	I _p /mAmg ⁻¹ Catalyst	E_p/mV	I _p /mA mg ⁻¹ Catalyst	E_p/mV	I _p /mAmg ⁻¹ Catalyst	E_p/mV
0	83	-81	130	-138	144	-7	73	-108
1	31	-90	77	-83	43	-43	67	-58
2	195	10	281	14	180	41	139	-10
5	199	-2	305	28	218	71	158	-25
10	272	-12	340	-13	235	51	182	-35
20	96	-60	150	-69	105	-9	107	-50

presence of higher content of Ni in the composite is expected to show an adverse effect [5].

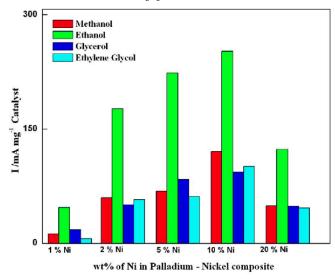


Fig. (5). Bar diagram for electrocatalytic activities of (100-x)%Pd-x% Ni (x = 1, 2, 5, 10 and 20) electrodes in 1 M KOH + 1 M alcohol (methanol, ethanol, glycerol, ethylene glycol) at scan rate of 50 mV s⁻¹ and at -0.20 V.

3.2.2. Oxidation of Alcohols (Methanol, Ethanol, Glycerol, Ethylene Glycol) on Ternary Composites of Pd, Ni and C

To improve the electrocatalytic activity further, 0.5 to 10% nanocarbon powders were introduced into the active 90%Pd-10%Ni composite. Cyclic volammograms of ternary composites, so derived, were recorded in 1 M KOH and 1 M KOH + 1 M alcohol at 25°C. It has been observed that with the exception of 80%Pd-10% Ni-10%C, CVs of all the ternary composite electrodes in blank solution (1 M KOH) were more or less similar to those obtained for Pd-Ni composites; only two representative CV curves, one for 85%Pd-10% Ni-5% C and the other one for 80%Pd-10% Ni-10% C are shown in Fig. (3). This figure shows that cyclic voltammogram for the 80%Pd-10% Ni-10% C electrode exhibits an anodic ($E_p = 0.49V$) and a corresponding cathodic ($E_p = 0.32V$) peaks for the formation of the Ni (III) / Ni (II) redox couple [38], while the similar redox peaks are found to be absent on voltammograms for other composite electrodes prepared in the study. Further, the cathodic peak observed at E = -0.31V for the reduction of Pd(II) oxide, formed due to the surface oxidation of Pd under anodic condition, appears to slightly shift towards the noble side in presence of C. The XRD pattern of the 80%Pd-10%Ni-10%C composite was also different from other ternary composite catalysts (Fig. 1). So, C addition to pure Pd was limited to 10% only.

Fig. (6a-d) gathers CVs of the ternary composite electrodes at 50 mV s⁻¹ in 1 M KOH + 1 M alcohol. It is observed from Fig. (6) and Table 2 that C substitution from 0.5 to 10% enhances the catalytic activity of the base electrode, 90%Pd-10%Ni, towards the oxidation of alcohols but, they do not follow a definite trend. However, the glycerol electrooxidation reaction at the 80%Pd-10%Ni-10%C electrode is an exception to it as the observed I_p value is found considerably low compared to one obtained for the base electrode (90%Pd-10%Ni). Based on the peak current values (Table 2), the rates of oxidation of all the alcohols seem to be the highest at the 89%Pd-10% Ni-1% C electrode.

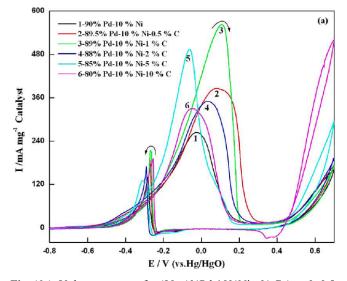


Fig. (6a). Voltammograms for (90-y)%Pd-10%Ni-y% C (y = 0, 0.5, 1, 2, 5 and 10) electrodes in 1 M KOH + 1 MCH₃OH at scan rate of 50 mV s⁻¹.

As the peak potential varies with the nature of the electrocatalyst, the electrocatalytic activities of novel ternary

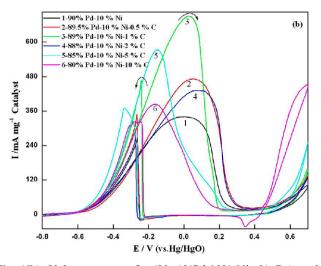


Fig. (6b). Voltammograms for (90-y)%Pd-10% Ni-y% C (y = 0, 0.5, 1, 2, 5 and 10) electrodes in 1 M KOH + 1 MC₂H₅OH at scan rate of 50 mV s⁻¹.

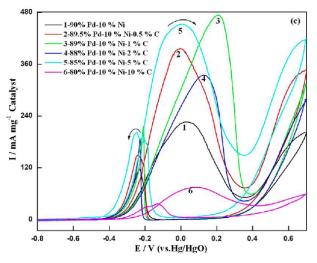


Fig. (6c). Voltammograms for (90-y)%Pd-10% Ni-y% C (y = 0, 0.5, 1, 2, 5 and 10) electrodes in 1 M KOH + 1 M glycerol at scan rate of 50 mV s⁻¹.

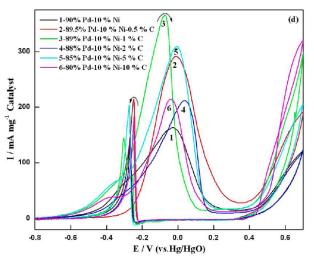


Fig. (6d). Voltammograms for (90-y)%Pd-10% Ni-y% C (y = 0, 0.5, 1, 2, 5 and 10) electrodes in 1 M KOH + 1 M ethylene glycol at scan rate of 50 mV s⁻¹.

composite electrodes, prepared by us, for the electrooxidation of each, methanol, ethanol, glycerol, and ethylene glycol in 1 M KOH at 25°C have been compared by measuring the current (mA/mg catalyst) produced as a result of oxidation of a particular alcohol on each electrode surface at a constant potential (E = -0.20 V) (Fig. 6) and, data so obtained, are displayed in Fig. (7). This figure demonstrates that among the ternary composite electrodes investigated, the electrode, 85%Pd-10% Ni-5% C, has the greatest catalytic activity for electrooxidation of methanol, ethanol, glycerol, and ethylene glycol. Based on the rates of oxidation of alcohols on 85%Pd-10% Ni-5% C at E = -0.20 V, different alcohols followed the activity order: ethanol (I = 525 mA mg^{-1} catalyst) > methanol (I = 198 mA mg^{-1} catalyst) > glycerol (I = 192 mA mg⁻¹ catalyst) > ethylene glycol (I = 129 mA mg⁻¹ catalyst). The observed higher rates of ethanol oxidation on the Pd-based electrocatalysts may be ascribed to the fact that ethanol is selectively oxidized to acetic acid, which is soon transformed into acetate ion in the alkaline environment of the reaction. On the other hand, other alcohols, methanol and glycerol, produces carbonate via CO intermediate [13, 39]. The CO is known as a highly poisonous intermediate in the alcohol oxidation reaction. The electrode, 89%Pd-10%Ni-1%C (E = -0.20V, I = 415 mA/mg catalyst), which exhibited the best activity based on the peak current values, is found to be approximately 1.3 times lesser active than the 85%Pd-10%Ni-5%C electrode (E = -0.20V, I 525 mA/mg catalyst) under constant potential consideration. It is noteworthy that under similar experimental conditions, the electrocatalytic performance of the electrode 89%Pd-10%Ni-1%C (methanol: I_p≈ 625 mA mg⁻¹ of Pd, $E_p \approx 0$ V and ethanol: ≈ 783 mA mg⁻¹ of Pd, $E_p \approx 0$ V) and 85%Pd-10%Ni-5%C (methanol: $I_p \approx 579 \text{ mA mg}^{-1} \text{ of}$ Pd, $E_p \approx -0$ V and ethanol: ≈ 695 mA mg⁻¹ of Pd, $E_p \approx -0.1$ V) of the present investigation are much higher than those of Pd-Ni/C (methanol: $I_p \approx 500 \text{ mA mg}^{-1} \text{ of Pd}, E_p \approx 0 \text{ V}$) [34] and Pd-NiO(4:1)/C (methanol: $I_p \approx 247$ mA mg⁻¹ of Pd, $E_p \approx -$ 0.07 V and Pd-NiO(6:1)/C (ethanol: \approx 317 mA mg⁻¹ of Pd, E_p \approx -0.08 V), Pd-Co₃O₄ (2:1)/C (methanol: I_p \approx 217 mA mg⁻¹ of Pd, $E_{p} \approx -0.14$ V and Pd-Co₃O₄ (4:1)/C (ethanol: ≈ 157 mA mg⁻¹ of Pd, $E_p \approx -0.14$ V) and Pd-Mn₃O₄(2:1)/C (methanol: I_p \approx 153 mA mg⁻¹ of Pd, E_p \approx -0.09 V and Pd-Mn₃O₄(4:1)/C (ethanol: $\approx 190 \text{ mA mg}^{-1}$ of Pd, $E_p \approx -0.08 \text{ V}$) [7] electrodes reported in the literature. However, Bambagioni et al. [13] and Bianchini et al. [21] reported much higher activities on Pd-MWCNT (methanol: $I_p \approx 1100 \text{ mA mg}^{-1}$ of Pd $E_p \approx -0.15$ V vs Ag/AgCl/KCl_{sat} and ethanol: $I_p \approx 2100$ mA mg⁻¹ of Pd, $E_p \approx -0.12 \text{ V } vs \text{ Ag/AgCl/KCl}_{sat}$) and Pd-Ni-Zn/C (ethanol: I_p \approx 3600 mA mg⁻¹ of Pd, $E_p \approx$ -0.15 V vs Ag/AgCl/KCl_{sat}) electrodes, respectively. Moreover, the electrocatalytic activities of the latter electrodes were tested in much higher concentrations of alcohol (10%) as well as KOH (2M).

3.3. Chronoamperometry

The chronoamperometry study of Pd and composite electrodes (90%Pd-10% Ni, 80%Pd-20% Ni, 89%Pd-10% Ni-1% C, 85%Pd-10% Ni-5% C and 80%Pd-10% Ni-10 % C) has been carried out at E = -0.20 V in 1 M KOH + 1 M alcohol for 2 h and results are shown in Fig. (**8a**, **b**). This study was made in only two electrolytes, 1 M KOH + 1 M CH₃OH and 1 M KOH + 1 M C₂H₅OH. Fig. (**8**) demonstrates that the 85%Pd-10%Ni-5%C composite electrode

Table 2.Results of the Cyclic Voltammetry Study of (90-y)%Pd- 10% Ni-y% C composites in 1M KOH +1M Alcohol; Scan Rate =50mVs⁻¹, Temp = 25°C

	Methanol		Ethanol		Glycerol		Ethylene Glycol	
Electrode (y %)	I _p /mAmg ⁻¹ Catalyst	E _p /mV	I _p /mAmg ⁻¹ Catalyst	E _p /mV	I _p /mA mg ⁻¹ Catalyst	E _p /mV	I _p /mAmg ⁻¹ Catalyst	E _p /mV
0	272	-12	340	-13	235	51	182	-35
0.5	391	69	499	37	398	-13	279	-9
1	560	98	701	30	481	207	337	-62
2	371	39	450	71	315	135	215	24
5	490	-56	588	-134	470	5	300	-5
10	324	-41	399	-150	81	55	227	-52

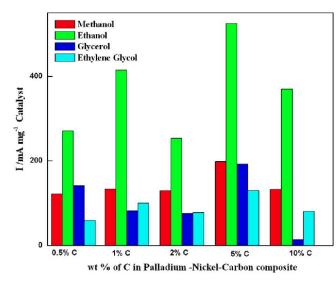


Fig. (7). Bar diagram for electrocatalytic activities of (90-y)%Pd-10% Ni-y% C (y = 0.5, 1, 2, 5 and 10) electrodes in 1 M KOH + 1 M alcohol (methanol, ethanol, glycerol, ethylene glycol) at scan rate of 50 mV s⁻¹ and at -0.20 V.

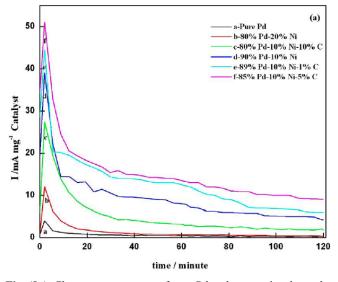


Fig. (8a). Chronoamperograms of pure Pd and composite electrodes (90%Pd-10% Ni, 80%Pd-10%Ni-10%C), 89%Pd-10% Ni-1 % C, 85%Pd-10% Ni-5% C and 80%Pd-10% Ni-10% C) at E = -0.20 V in 1 M KOH + 1 M methanol.

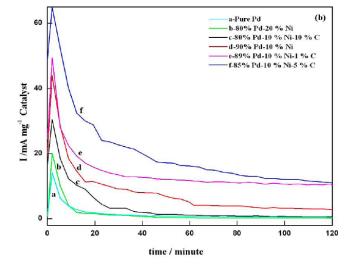


Fig. (8b). Chronoamperograms of pure Pd and composite electrodes 90%Pd-10% Ni, 80%Pd-10% Ni-10%C, 89%Pd-10% Ni-1%C, 85%Pd-10% Ni-5% C and 80%Pd-10%Ni-10%C) at E = -0.20 V in 1 M KOH + 1 M ethanol.

electrode has considerably improved performance as well as poisoning tolerance compared to pure Pd and 90%Pd-10% Ni and 89%Pd-10%Ni-1%C composite electrodes.

CONCLUSIONS

The study shows that introduction of Ni from 1 to 20% into Pd increases the apparent electrocatalytic activity significantly, the activity being the greatest with 10% Ni. This is found to be true in case of electrooxidation of all the alcohols chosen for the investigation. The electrocatalytic activity of this (i.e., 90%Pd-10% Ni) electrode towards electrooxidation of alcohols is enhanced further with addition of 0.5 to 10%C, the activity measured in 'mA/mg catalyst' at E = -0.20 V being the greatest with 5%C. The poisoning tolerance of the latter electrode was also found to be better than other electrodes of the investigation. The rate of ethanol oxidation was the highest on each composite electrode regardless of their nature. Thus, the results appear to be quite useful in the context of development of direct alcohol fuel cells.

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